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ATTORNEY DOCKET NO. APPLICATION NO. FILING DATE FIRST NAMED INVENTOR CONFIRMATION NO. 10/003,238 10/26/2001 Carlos A. Gonzalez 884.535US1 5267 EXAMINER 21186 7590 05/10/2004 SCHWEGMAN, LUNDBERG, WOESSNER & KLUTH, P.A. MITCHELL, JAMES M P.O. BOX 2938 ART UNIT PAPER NUMBER MINNEAPOLIS, MN 55402 2827

DATE MAILED: 05/10/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)	
Office Action Summary		10/003,238	GONZALEZ ET AL.	
		Examiner	Art Unit	
		James M. Mitchell	2827	
The MAILING DATE of this communication appears on the cov r sh et with the correspondenc address Period for Reply				
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.  - If NO period for reply sepecified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).				
Status				
· · · · · · · · · · · · · · · · · · ·	Responsive to communication(s) filed on <u>05 January 2004</u> .  This action is <b>FINAL</b> . 2b) This action is non-final.  Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.			
Disposition of Claims				
5)□ 6)⊠ 7)□	Claim(s) 22-29,35-40 and 46-52 is/are pending in the application.  4a) Of the above claim(s) is/are withdrawn from consideration.  Claim(s) is/are allowed.  Claim(s) 22-29,35-40 and 46-52 is/are rejected.  Claim(s) is/are objected to.  Claim(s) is/are subject to restriction and/or election requirement.			
Applicat	ion Papers			
<ul> <li>9) The specification is objected to by the Examiner.</li> <li>10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.  Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).</li> <li>11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.</li> </ul>				
Priority (	under 35 U.S.C. § 119			
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>				
2)  Notic 3) Inform	t(s) Le of References Cited (PTO-892) Le of Draftsperson's Patent Drawing Review (PTO-948) Le of Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Le of No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	(PTO-413) Ite atent Application (PTO-152)	

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### **DETAILED ACTION**

### Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

- 2. Claims 22-29, 35-40 and 46-51 are rejected under 35 U.S.C. 102(e) as being anticipated by Hoang (U.S. 6,373,142).
- 3. Hoang discloses (Fig 2B, 3B, 4) an electronic assembly comprising and a component package fabricated by: depositing an underfill material (306) over a plurality of pads (not shown; under solder 204) in a component-mounting area of a substrate (302) with at least one IC (300; Col. 1, Lines 12-13), the hardened underfill material (abstract) comprising a filler material containing substantially, spherical particles (312) made of a material potentially inhibiting connection via silica; placing a component on the component-mounting area, such that terminals of the component are aligned with corresponding pads and substantially enveloped in the underfill material; with the terminals via inherent pad on chip (flip chip, pad needed for contact to active surface) contacting terminal (204) physically contacting the pads; wherein some of the particles are inherently of such size and shape as to potentially inhibit suitable physical

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connection (via size between .05 - 40 microns) and wherein any particles remaining (i.e. none) do not prevent physical and electrical contact between pads and said terminals; and the particles' size ranges from .05 to 40 microns (Col. 6, Lines 4-6); and the underfill comprising a flux (Col. 9, Lines 26-27).

4. With respect to product by process limitations recited in claims 22-29, 35-40 and 46-52 such as "pads pre-coated with solder...applying heat..." "the particles potentially inhibiting... unless the particles are substantially removed, and applying suitable pressure to cause the terminals to physically contact the pads and to remove substantially all potentially inhibiting particles from between corresponding terminals and pads," and "applying suitable heat..." the prior art structure is the same as the claimed invention. "[E]ven though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966 (Fed. Cir. 1985).

## Claim Rejections - 35 USC § 103

5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

<sup>&</sup>lt;sup>1</sup> The other process limitations are likewise incorporated with this paragraph.

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(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

- 6. Claim 52 is rejected under 35 U.S.C. 103(a) as being unpatentable over Hoang.
- 7. Hoang discloses the elements stated in paragraphs 3 and4 of this office action, but does not appear to disclose that the flux of Hoang is selected from a group consisting of carboxylic acid groups, hydroxyl group or combination thereof.
- 8. Examiner takes official notice that carboxylic acid groups, hydroxyl group or combination thereof are well known in the art for flux and that it would have been obvious to one of ordinary skill in the art to incorporate either carboxylic acid groups, hydroxyl group or combination thereof in the underfill of Hoang in order to provide a flux/underfill as required by Hoang.

### Response to Arguments

9. Applicant's arguments with respect to claims have been considered but are moot in view of the new ground(s) of rejection. The previous art was withdrawn, not because of applicant's argument that neither Goossen or Garrett discloses "... particles substantially removed..." because the process limitation did not impart a structural limitation different than that disclosed by the prior art. But in anticipation of applicant swearing behind the prior art as indicated in its response (page 11) filed January 5, 2004, the previously cited prior art has been withdrawn.

### Conclusion

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10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to James M. Mitchell whose telephone number is (571) 272-1931. The examiner can normally be reached on M-F 6:30-3:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Kamand Cuneo can be reached on (571) 272-1957. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Jmm April 16, 2004

SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 2800